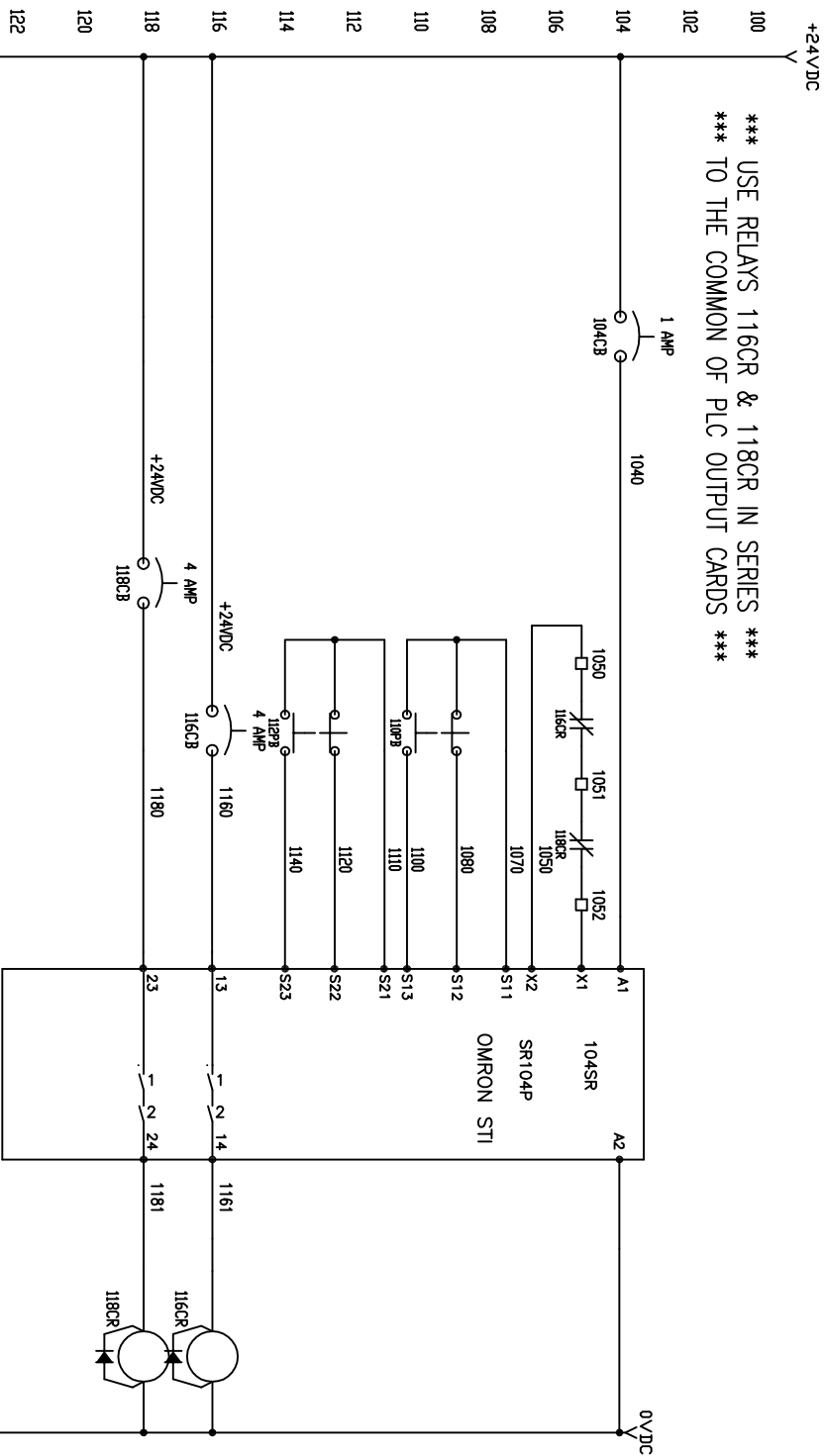
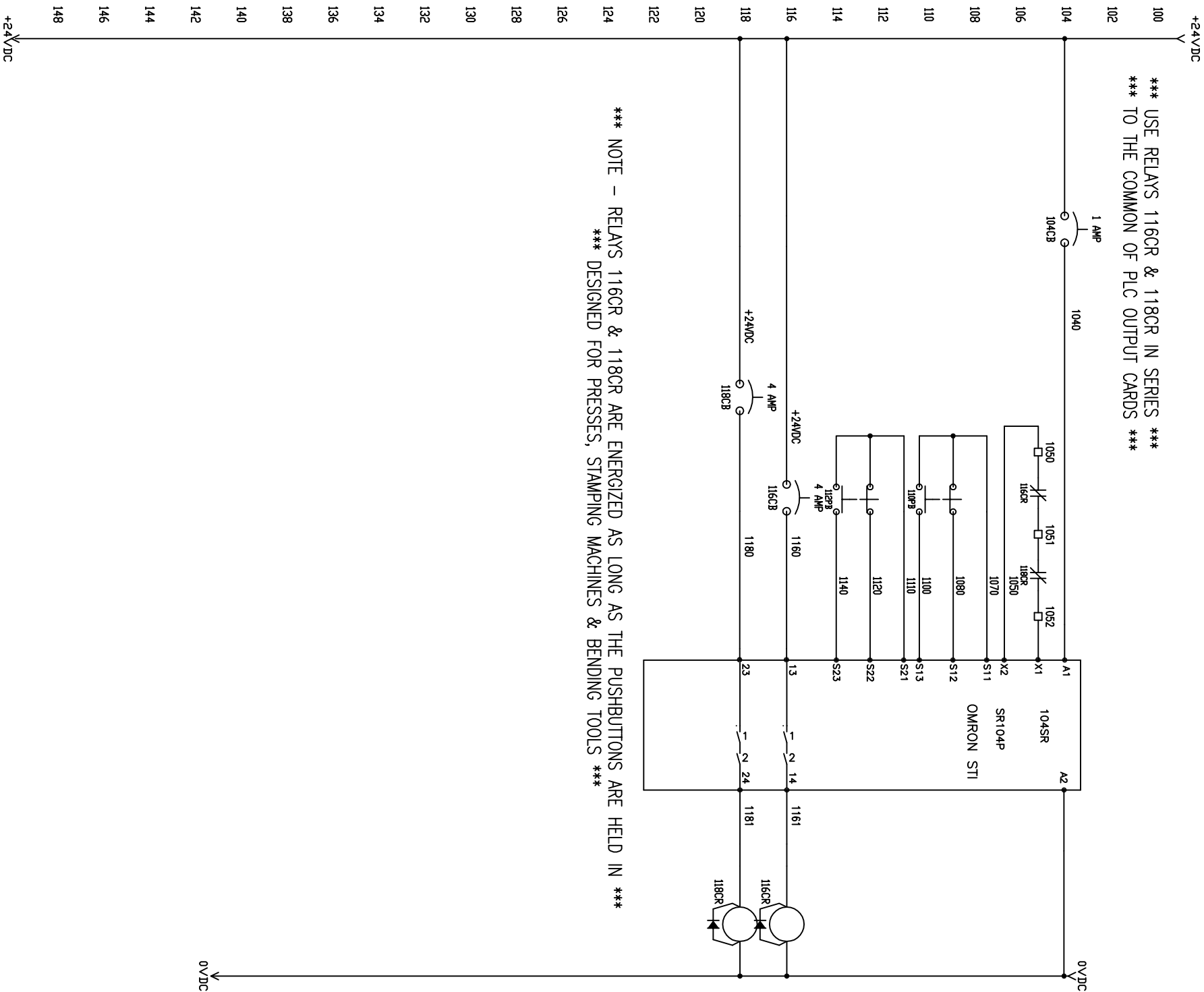


REV No.	REVISIONS	DATE	
		BY	
▽			
▽			

*** USE RELAYS 116CR & 118CR IN SERIES ***
 *** TO THE COMMON OF PLC OUTPUT CARDS ***



*** NOTE -- RELAYS 116CR & 118CR ARE ENERGIZED AS LONG AS THE PUSHBUTTONS ARE HELD IN ***
 *** DESIGNED FOR PRESSES, STAMPING MACHINES & BENDING TOOLS ***



DO NOT SCALE

REV No.	REVISIONS	DATE	
		BY	
▽			
▽			

---METRIC---
 ALL METRIC DIMENSIONS
 ARE IN MILLIMETERS UN-
 LESS OTHERWISE SPECI-
 FIED.

X ± .3
 .XX ± .1
 .XXX ± .01

---INCH---
 .XX ± .010
 .XXX ± .005
 .XXXX ± .0005

ANGLES ± 0.5°
 FRACTIONAL ± 1\64

DET No.	MATERIAL / SIZE	No. REQ'D
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LAKEWOOD AUTOMATION

TTITLE ELECTRICAL DRAWINGS

TWO-HAND CONTROL TO

SR104P

DRAWN BY	CHK'D BY	SCALE	DATE
R SECRIST	CHK'D	SCALE	08/23/2011

APP'D BY	DRAWING No.	SHT No.
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APP'D LA_110823

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